

Innovation in Advanced Materials & Nanotechnologies at CEA Liten.

Perspectives in Horizon Europe



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CEA is the French Alternative Energies and Atomic Energy Commission**Defense
& Security****Nuclear
Energy****Fundamental
Science****Technological
Research**

19,925 staff



700+ patent applications per year



5.3 b€ annual budget



600+ industrial partners

200+ startup created since 1972

400+ ongoing European projects

About CEA-Liten

CEA-Liten develops innovative technologies for the clean energy transition

- renewable energy (solar photovoltaics, solar thermal energy)
- energy storage and conversion (batteries, hydrogen, heat storage and conversion)
- closing the carbon cycle (power-to-X, biomass-to-X)
- energy systems (energy-efficient buildings, power grids, heating networks)
- advanced materials and circular economy



975 staff



200+ patent applications per year



138 M€ annual budget



200+ industrial partners
100+ ongoing European projects

Grenoble campus



Chambéry campus



#1

LOW-CARBON POWER GENERATION

Decentralized Renewable Energy

- Utility Scale Production (PV)
- High added-value PV Solutions (BIPV, autonomous systems)



#2

MANAGEMENT OF ENERGY GRIDS

Components & Digital Tools for a « Smart Energy Grid » with Demand Management

Solutions for Flexibility

- Storage (thermal, electro-chemical)
- Hydrogen Vector
- Sector Coupling



#3

IMPROVE ENERGY EFFICIENCY

Material & Energy Efficiency

- Additive Manufacturing
- Structural Electronics

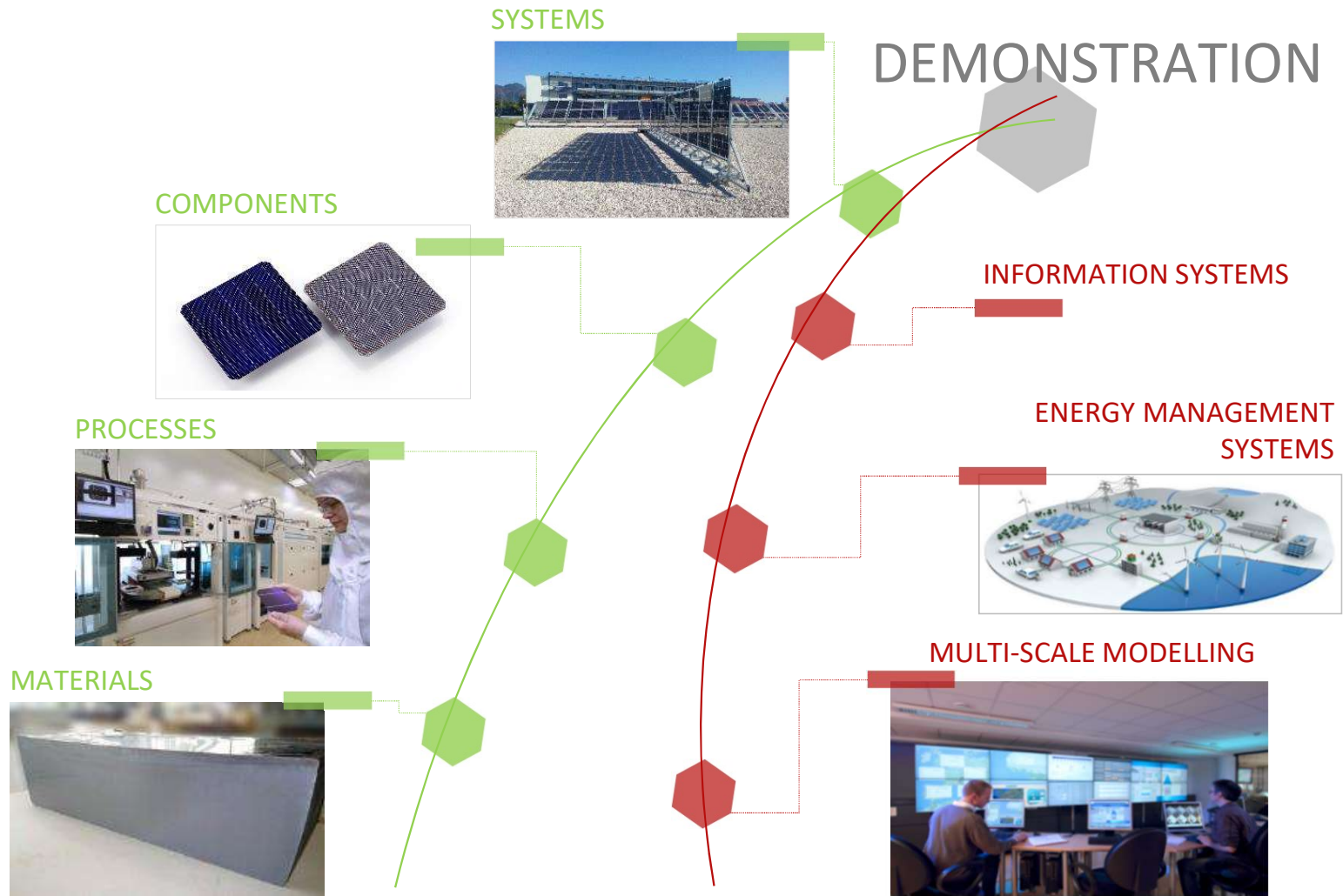
Reducing the Environmental Footprint

- Life-Cycle Analysis & Tech-Eco
- Recycling

Closing the Carbon Cycle



Innovation along the full value chain



Materials

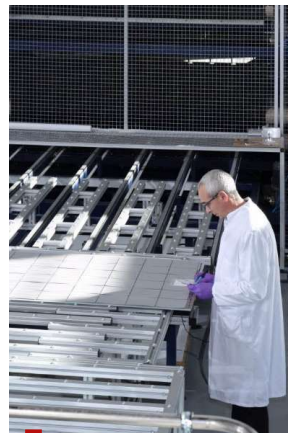


Silicon materials

Cells

Silicon cells
Tandem cells

Modules

Silicon modules
Tandem modules
Integrated photovoltaics

Systems

Power electronics
Energy management

End of life

Dismantling,
recycling

Characterization, test & monitoring

Materials



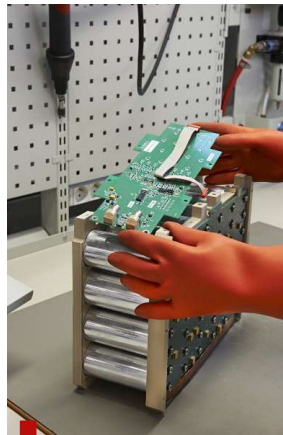
From g to kg

Cells



1000m² dry room
From 1mAh
to 70Ah

Packs & BMS



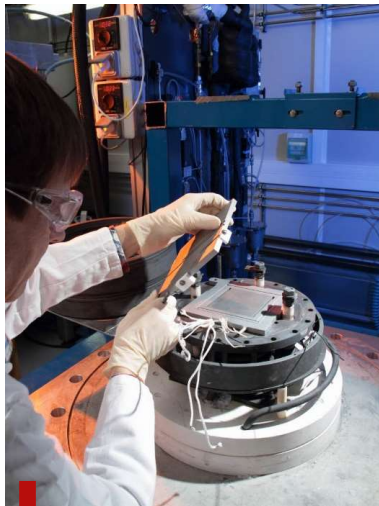
From 100Wh to
100kWh

End-of-life



Second life,
dismantling,
recycling

Multi-scale modelling & characterization

H₂ production

Solid-oxide steam electrolysis

H₂ storage

Compressed storage
Liquid organic hydrogen carriers

H₂ use

PEM and solid-oxide fuel cells
CO₂ conversion into fuels and chemicals

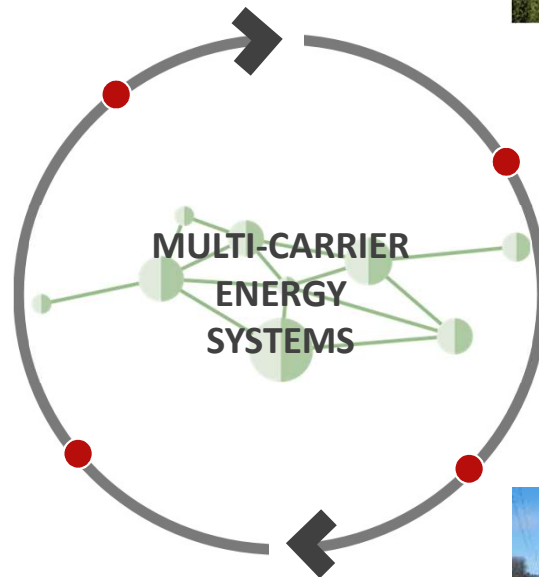
Modelling, characterization and techno-economic assessments

**Modelling & simulation**

- Multi-criteria analysis
- Optimal sizing
- EMS development

**Validation at pilot scales**

- Experimental buildings
- Electric smart grid platform
- Thermal smart grid platform



Monitoring



Field deployment

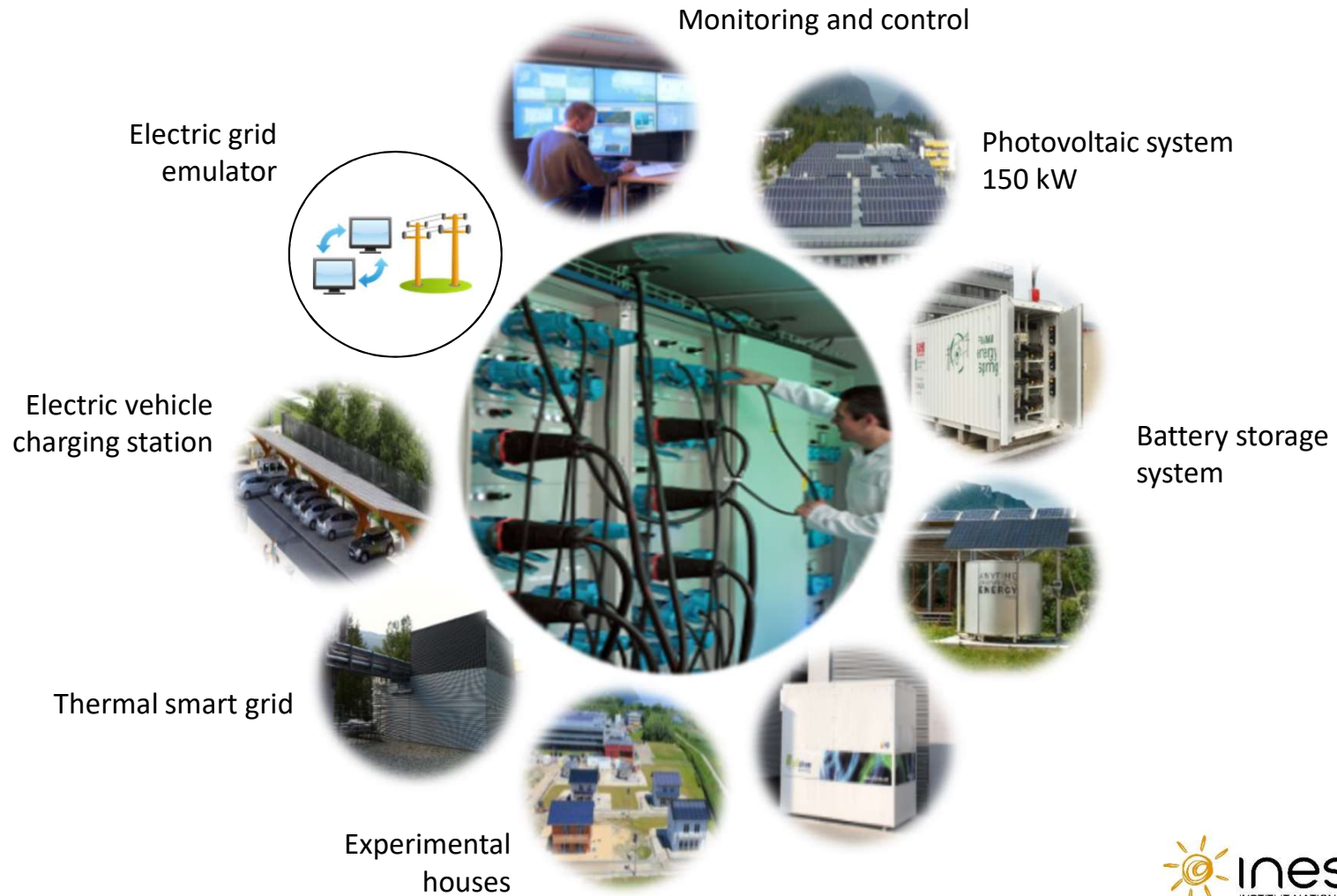
ENERGY SYSTEMS – experimental building platform



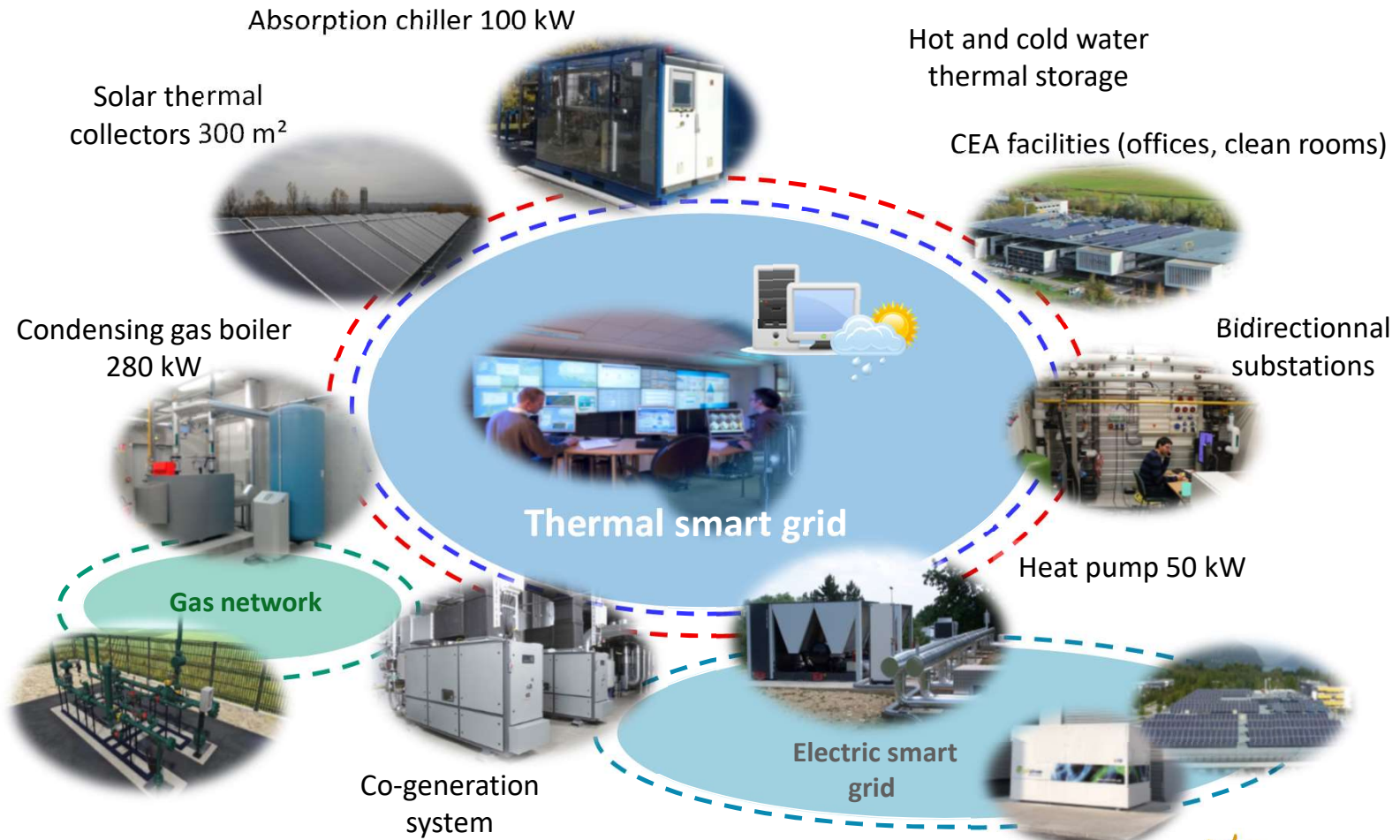
- 4 instrumented full-size experimental houses ('INCAS', 100 m² each)
- 10 rooftop component test benches (35 m² each)
- 4 quasi-adiabatic cells ('PASSYS', 3×3×5 m³ each)
- 1 versatile facility ('FACT', 8-meter-high twofloor building)



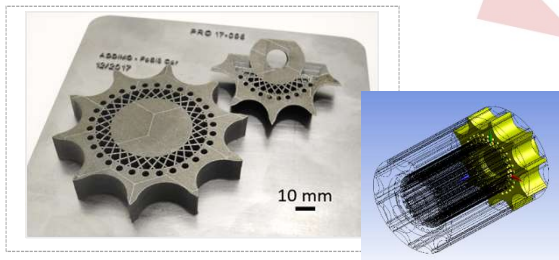
ENERGY SYSTEMS – electric smart grid platform



ENERGY SYSTEMS – thermal smart grid platform



**Additive manufacturing
and powder metallurgy**



**Reduction or substitution
of critical raw materials
(photovoltaics, batteries,
fuel cells, magnets, etc.)**



REDUCE

REUSE

Second life (batteries)



**Dismantling and
recycling (photovoltaics,
batteries, magnets)**



RECYCLE

CURRENT ENVIRONNEMENTAL ISSUES

INNOVATION OPPORTUNITIES FOR MATERIALS & PROCESSES WITH CIRCULAR ECONOMY FOCUS



Collective awareness



Raw materials limitation



Impact of environmental degradation on health



Climate change



Environnemental regulations



to anticipate / sustain the energy transition

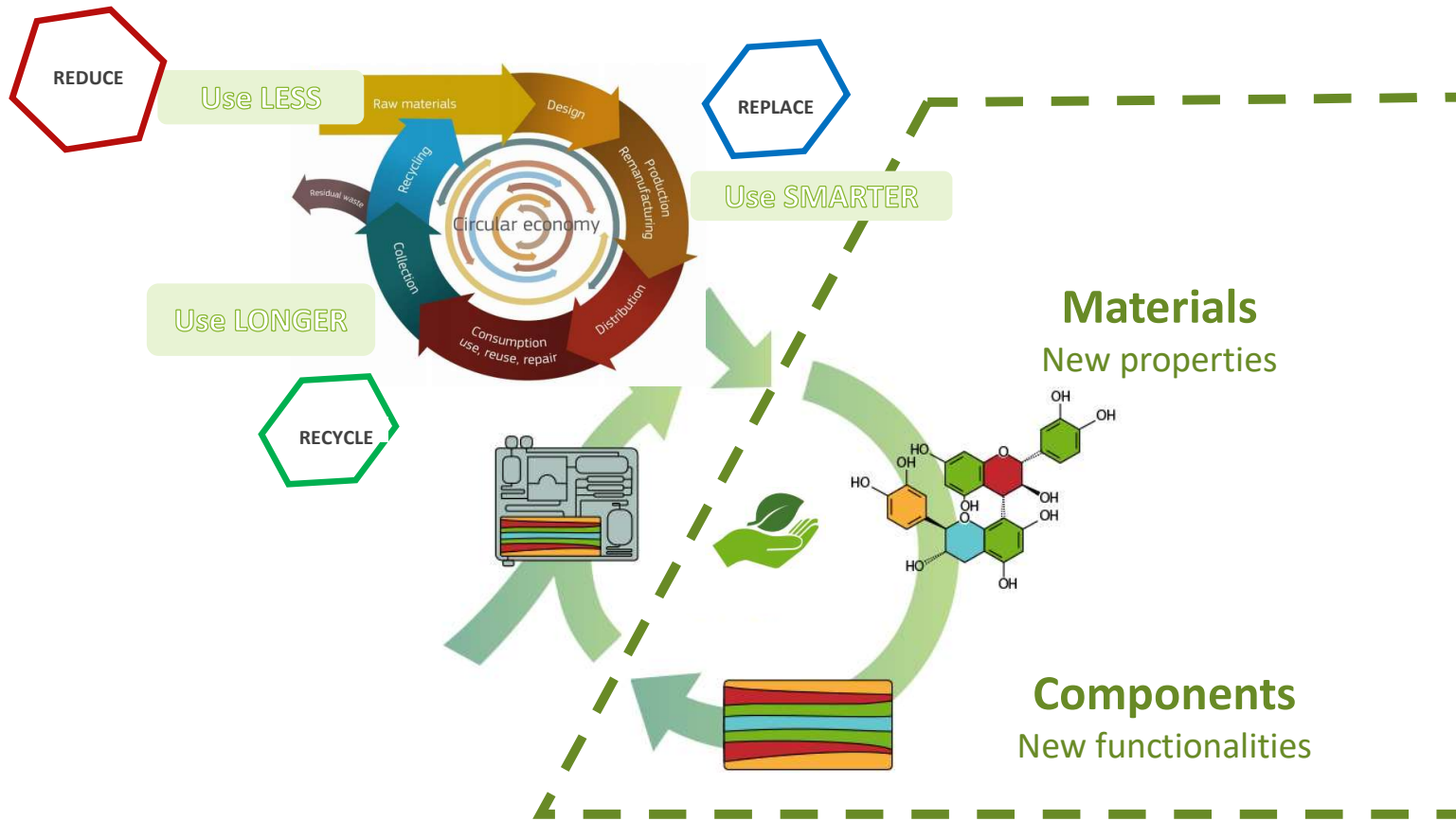


OUR MISSION :

Develop high-performance **materials, processes and components** for industry in accordance with the concept of **material and energy savings**



CIRCULAR ECONOMY FOR SUSTAINABLE GROWTH

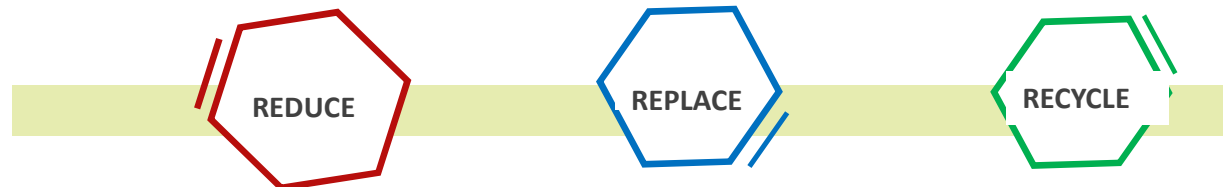
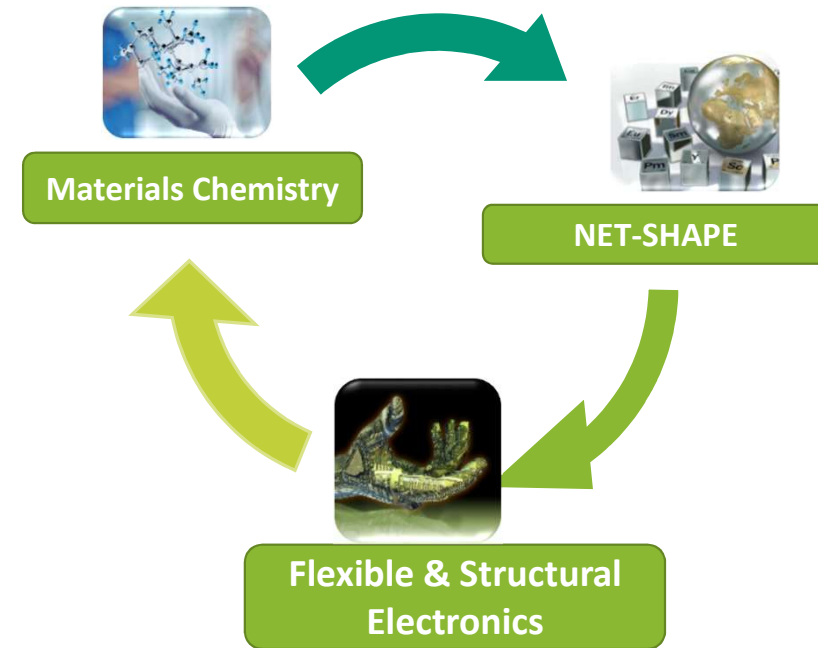


Safe, Smart, Sustainable

3 STRATEGIC AXES & 3 PILLARS

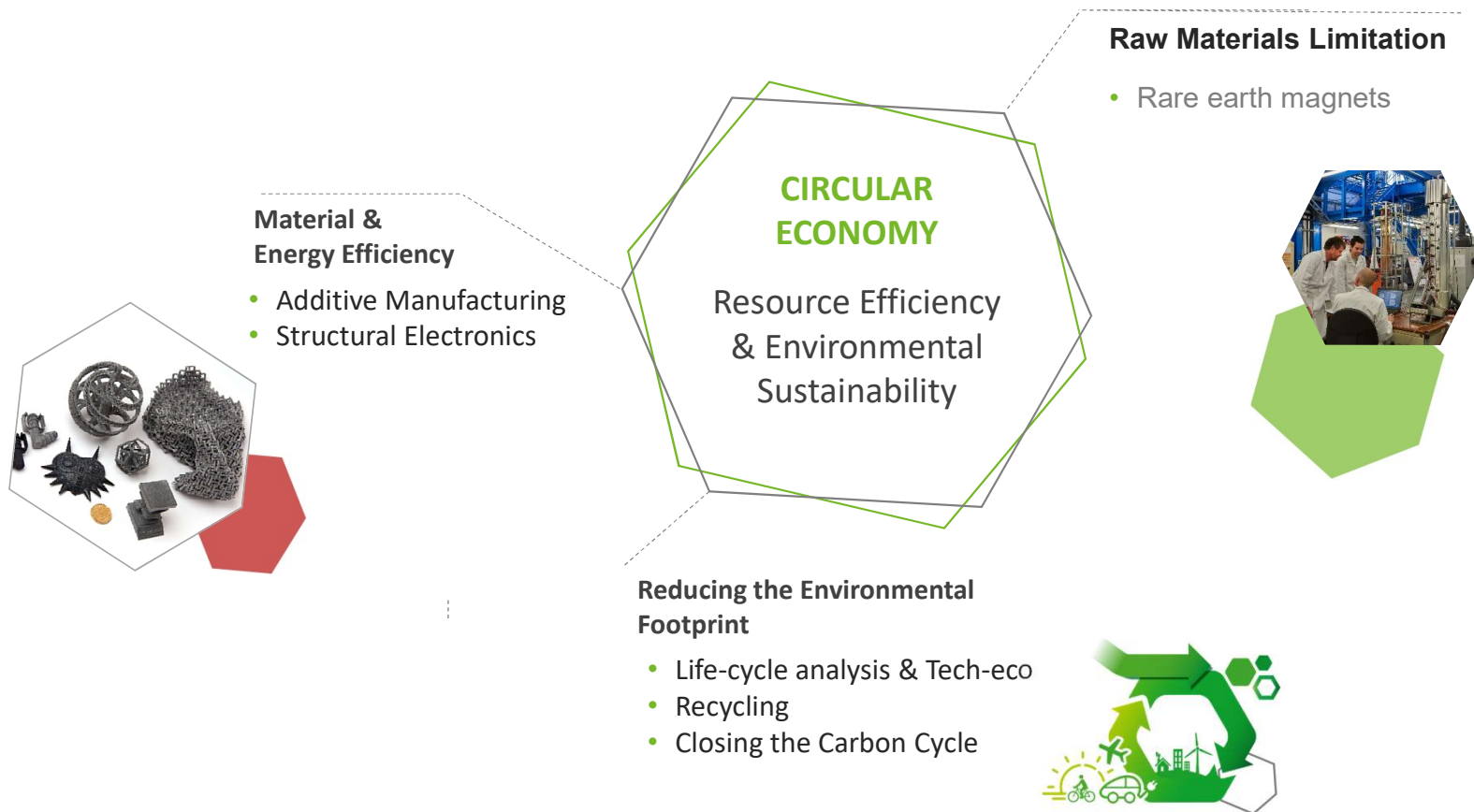
Innovation on Materials and Processes driven by:

- **Safe**
 - Smart Materials « Safe by Design »
 - Environmental and societal concern: Air treatment, catalysts development, nanoparticles release, VOC
- **Smart**
 - Materials Modelling
 - Novel smart materials with new properties and improved functionalities
 - New components, Energy and resources efficiency: net shape Processes, substitution, recycling
 - Embedded electronics
- **Sustainable**
 - Higher life time products
 - Validation of recycled raw materials
 - Fundamental understanding of materials, structure and their properties
 - Eco-design - Recyclable by Design



IMPROVE ENERGY EFFICIENCY

Finding the Economic and Environmental Optimum of the Energy Transition





Chemistry and processes for materials life cycle and environment

#1

RECYCLING OF LOW CARBON ENERGY SYSTEMS COMPONENTS

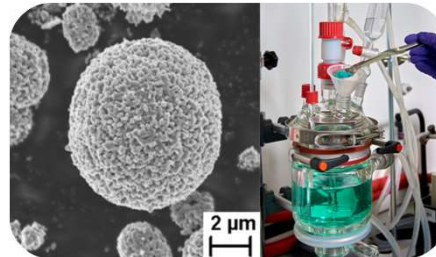
- New Energies Technologies: : Batteries, PV, Components for H₂, Magnets and RE
- PGMs & medical radionuclides



#2

VALORISATION OF RECYCLED MATERIALS

- Valorisation of bio-based materials: wood, biomass, microalgae
- Re-manufacturing of catalytic systems
- Materials and processes for H₂ storage and CO₂ cycle



#3

MATERIALS AND PROCESSES FOR THE ENVIRONMENT

- Depolition of waters, air and soils
- Nanomaterials safety
- NRBC risks



Eco-design / LCA



Advanced characterisation



Materials Chemistry

**RECYCLE: Development of a process for extracting the valuable metals (Ni, Co, Mn, Li) from a black mass of Li-ion (NMC) batteries**

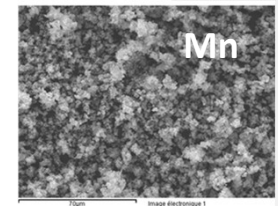
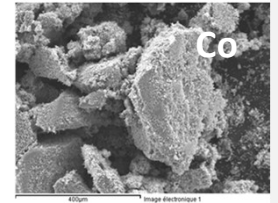
- Recovery efficiency Co, Ni and Mn beyond European regulation (> 50%)
- Purity of metal salts Co, Ni and Mn recycled > 95%



REDUCE: 40% less effluent, 35% less steps and 40% less chemical reagents
→ Lithium-ion battery recycling process optimized to dissolve and separate critical metals

**REPLACE: Pyrometallurgy technologies by mechanical approaches and safe opening procedures for safe deactivation**

- Higher recovery efficiency and purity

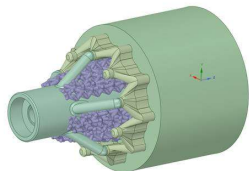




#1

ECO-DESIGN STRATEGIES IN PERMANENT MAGNET MOTORS FOR ELECTRO-MOBILITY

- Hard permanent magnets (NdFeB, SmCo)
- Soft Ferrite (MFe₂O₄)
- Plasto-magnet
- Electrical Generators
- Power Electronics
- Recycling and reduction of critical metals in permanent magnets
- Mould design under field and magnetic systems



#2

MATERIALS ENGINEERING AND PROCESSES FOR SUSTAINABLE DEVELOPMENT

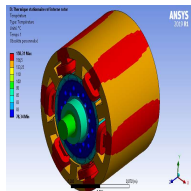
- Sintered materials , coatings
- Thermoplastic materials with low env. Impact (bio-based and secondary)
- Formulation (powder and feedstock)
- Injection moulding and PIM
- Additive manufacturing (FFF, DLP, MJF, BJ)



#3

DESIGN AND SIMULATION FOR ADDITIVE MANUFACTURING

- Metals (main alloy classes) & composites (MMC)
- Metal additive manufacturing
- Functionalisation of powders
- Development of new materials/microstructures
- Advanced design
- Digital Simulation
- Thermoelectric devices



A Technology Platform 1500 m² dedicated to

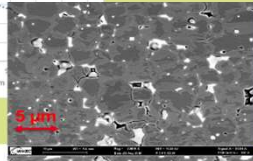
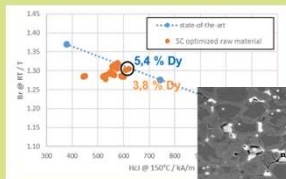
- Fabrication of near net shape parts
- Development of materials
- Design of components
- Characterisation and multi-physical simulation





NET-SHAPE

“3 R” strategy: how do we optimize REE in permanent magnets?



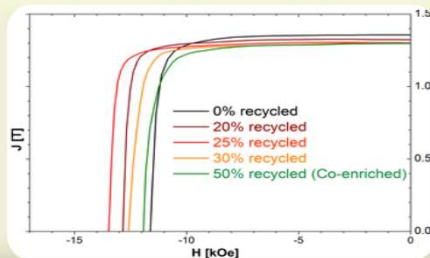
REDUCE

- Control of microstructure, phases's nature and stability
- REE (Dy) location optimization in grain boundaries
- Less material thanks to additive manufacturing



REPLACE

- Use new phases to reduce/replace REE



RECYCLE

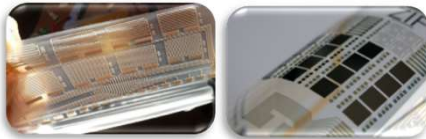
- Magnets recycling (by chemical treatment, powder, fusion)



DEVELOPMENT AND CHARACTERIZATION OF SMART SURFACES/OBJECTS EMBEDDING ELECTRONIC FUNCTIONALITIES

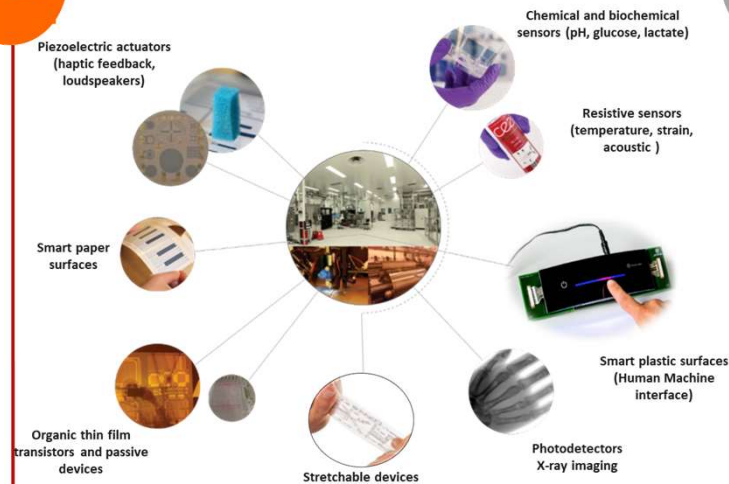
#1

- Process : low capex, short cycle time, easy customisation and fast prototyping
- Flexible/Stretchable substrates : lightweight, conformable, thin, transparent
- Large area circuits with sensors and actuators co-integration
- Heterogeneous Integration, easy customization



EXAMPLES OF DEVICES

#2



#3

EXAMPLE OF DISRUPTIVE APPLICATIONS

- Structural Health Monitoring (SHM)
- Internet of things
- Stretchable electronics (well-being, sport, robotics)
- Human machine interface (Automotive, Home appliance...)



Virtual tour

<http://pictic.cea.atwl.fr/>

Facility dedicated to smart surfaces/objects embedding electronic functionalities offering:

- **front-end processing:** screen printing, gravure, slot-die, vacuum drying, surface and plasma treatment, laser ablation,...physical vapor deposition, chemical vapor deposition and atomic layer deposition
- **back-end processing:** encapsulation, lamination, laser dicing, packaging, assembly
- **thermoforming post processing,**
- **opto-electrical and electrical characterization tools,** connectable with ageing and climatic controlled test benches.





How do we make future electronics greener and/or at the service of circular economy thanks to flexible and structural electronics ?

REDUCE:

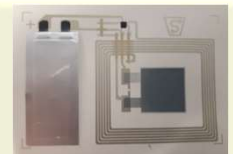
- The use of raw materials and resources thanks to efficient 2D additive manufacturing processes
- Electronics weight/volume in smart objects



Example of the Gravure printing tool offering an efficient utilization of materials (additive manufacturing)

REPLACE:

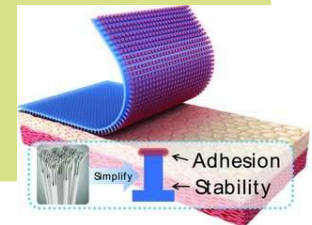
- Conventional raw materials with bio-based inks and substrates
- Standard ACF (Anisotropic Conductive Film) by green adhesives



Smart paper-based label including printed sensors, antenna and conductive tracks

RECYCLE & REUSE:

- Recycle waste from Electrical and Electronic Equipment (WEEE)
- Reuse/replace high value components in smart devices thanks to reversible functional adhesives



Enhanced Skin Adhesive Patch with Modulus-Tunable Composite Micropillars. Won Gyu Bae et al. 2013



DIMOFAC



SUPREME

ACHIEF



NanoReg²



SAFYNA

BIO RIMA

- **HORIZON-CL4-2021-RESILIENCE-01-01: Ensuring circularity of composite materials (RIA)**
- **HORIZON-CL4-2021-RESILIENCE-01-04: Developing climate-neutral and circular raw materials (IA)**
- **HORIZON-CL4-2021-RESILIENCE-01-11: Safe- and sustainable-by-design polymeric materials (RIA)**
- **HORIZON-CL4-2021-RESILIENCE-01-14: Development of more energy efficient electrically heated catalytic reactors (IA)**
- **HORIZON-CL4-2021-RESILIENCE-01-17: Advanced materials for hydrogen storage (RIA)**
- **HORIZON-CL4-2021-DIGITAL-EMERGING-01-31: Functional electronics for green and circular economy (RIA)**
- **HORIZON-CL4-2021-TWIN-TRANSITION-01-03 Laser-based technologies for green manufacturing (RIA)**
- **HORIZON-CL4-2021-TWIN-TRANSITION-01-05 Manufacturing technologies for bio-based materials (RIA)**
- **HORIZON-CL4-2021-TWIN-TRANSITION-01-17 Plastic waste as a circular carbon feedstock for industry (IA)**
- **HORIZON-CL4-2021-HUMAN-01-14 eXtended Reality for All – Haptics (RIA)**



Thank you very much for
your attention

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